

LMI Corporation

7. Click on the disk icon button to save this configuration to be used for part file setups.
8. At this point the gage is set up and a part file needs to be created and sent to the Zipper. See page 47 of the “Zipper PC Tools” manual for further details on part files.
9. After the part file is sent to the Zipper remove the Zipper from the docking station, “press any key to start”.
10. Select the desired part file for collecting data.
11. Connect the LMI 200-SB to port “LMI 1” using the LMI 6009.
12. “Select a Gage” will appear for L1. Press ▲ or ▼ to select “L1:200 Probe (L1)” and press <Enter>.
13. “<Enter> to Calibrate” will appear. Press ▲ or ▼ to select “L1=200 Probe (L1)” and press <Enter>.
14. Place the LMI 200-SB into the tall or “Lo” step of the LMI 210 Master block and press <Enter>.
15. Place the LMI 200-SB into the short or “Hi” step of the LMI 210 Master block and press <Enter>.
16. Place the LMI 200-SB into the tall or “Lo” step of the LMI 210 Master block and press <Enter>.
17. Calibration is complete.

*To change the polarity of the gage readings, select a new name for the extension and change the “Direction” to “Reverse”.