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**L**INEAR **M**EASUREMENT **I**NSTRUMENTS, Corp.

Research, Development and Manufacturing of Precision Measuring Systems

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## **LMI 261 SET-UP INSTRUCTIONS USING THE LMI 045 TOOLING AID**

1. Insert the LMI 045 Tooling Aid into the LMI 261 Bushing, making sure that the shoulder of the LMI 045 bottoms against the LMI 261 Bushing.
2. Indicate or CMM the tooling ball to locate the LMI 261 Bushing for the 31mm nominal position.
3. Once proper positioning of the LMI 261 Bushing has been achieved using the lock nuts, tack-weld or epoxy the jam nut into place.
4. Re-indicate or CMM the tooling ball to verify proper position.
5. Set-up is complete.

Form: CA 020	12/03/08	R:\Quality\Calibration Instructions\CA 020 261 mounting instruction using 045.doc	Revision: B	Page 1 of 1
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