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Research, Development and Manufacturing of Precision Measuring Systems

Page 1 Cert.# 070220-013

## **Certificate of Calibration**

Calibration Performed By: For:

LMI CORPORATION LMI CORPORATION

101 N. ALLOY DR. 101 N. ALLOY DRIVE

FENTON, MI 48430 FENTON MI 48430

Gage S/N C-356 Gage ID LMI CORPORATION - C-356

**Description** 6.005 MM GAGE BLOCK **Model No.** 6.005MM GAGE BLOCK

 Manufacturer
 LMI CORPORATION
 Tol. +
 0.005

 Gage Type
 GAGE BLOCKS
 Tol. 0.005

Unit of Meas. METRIC Calibrated By ALAN BAGGETT

Temperature 70 F As Found Condition In

Humidity 43 % Calibration Results Passed
Cal. Date 7/2/2020

No Cal. Due Date is reported by LMI. This decision is left to customer to best fit their QMS based on freq. of usage

Test Point Item	Nominal	Tol. +	Tol	Before	Deviation	After	Deviation 2	Units
01 - 6.005mm Block	6.0050	6.0100	6.0000	6.0060	0.0010	6.0060	0.0010	mm

## **Findings**

Ref Standard	Gage S/N	Standard Due Uncert Date	NIST No
LMI CORPORATION - 70 985	70 985 648F	7/1/2022	821/253315

It is hereby certified that the above described instrument conforms to the original manufacturer's specifications and has been calibrated using standards whose accuracies are traceable to the NIST within the limitations of the Institute Calibration Services or have been derived from accepted values of natural physical constants or have been derived by the ratio type of self calibration techniques. Our calibration system satisfies ISO-9001 and IATF 16949 requirements. The reported expanded uncertainty of measurement is stated as the standard uncertainty of measurement multiplied by the coverage factor k=2, which for a normal distribution corresponds to a coverage probability of approximately 95%. Measurement Uncertainty is 5.0E-05 An LMI Lab Scope is available upon request.